UNC28883-PDC

FORCE AND MOMENT TESTS TO DETERMINE THE INTERACTION EFFECTS OF THE REACTION CONTROL SYSTEM JET PLUMES ON THE SPACE SHUTTLE ORBITER AERODYNAMICS AT MACH NUMBER 6 (TEST 0A352)

> Robert W. Cayse Calspan Corporation/AEDC Division

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This report has been reviewed and approved.

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#### NOMENCLATURE

A Throat area of venturi flow meter, in.2

AE Nominal RCS jet exit area, 0.014698 in.2

ALPHA Angle of attack in body axes, deg

ALPI Indicated sector pitch angle, deg

CD Venturi flow meter discharge coefficient

CE1, 2 Hot film flow meter calibration factors

CLL Rolling moment coefficient including thrust

CLLR Rolling moment coefficient without thrust

CLM Pitching moment coefficient including thrust

CLMR Pitching moment coefficient without thrust

CLN Yawing moment coefficient including thrust

CLNR Yawing moment coefficient without thrust

CONFIG RCS jet configuration

CN Normal force coefficient including thrust

CNR Normal force coefficient without thrust

CY Side force coefficient including thrust

CYR Side force coefficient without thrust

DCLLR See Section 3.3.1

DCLMR See Section 3.3.1

DCLNR See Section 3.3.1

DCNR See Section 3.3.1

DCYR See Section 3.3.1

DNV Venturi flow meter throat diameter. in.

DPV1 Venturi system differential pressure, (supply total

pressure - throat static pressure), psid

EFILM Voltage reading of hot film mass flow system. volts

ELEVON	Elevon angle, positive trailing edge down, deg
EZERO	Voltage reading of hot film mass flow system with zero flow, volts
K1, 2	Calibration constants for model chamber pressures PC1, 2
KM1, 2	Rockwell-supplied mass flow calibration factor for forward and aft RCS jets, respectively, lbm/(sec-ORO.5-psia)
KT1	RCS thrust tare calibration factor for normal force, lbf/psia
KT2	RCS thrust tare calibration factor for pitching moment, in1bf/psia
КТ3	RCS thrust tare calibration factor for side force, lbf/psia
KT4	RCS thrust tare calibration factor for yawing moment, in1bf/psia
KT5	RCS thrust tare calibration factor for rolling moment, inlbf/psia
KTHALS	Rockwell-supplied RCS group thrust calibration. factor for aft left side, lbf/psia
KTHARS	Rockwell-supplied RCS group thrust calibration factor for aft right side, lbf/psia
KTHFLS	Rockwell-supplied RCS group thrust calibration factor for forward left side, lbf/psia
KTHFRS	Rockwell-supplied RCS group thrust calibration factor for forward right side, lbf/psia
L1, 2, 3	Reference lengths for pitching, yawing, and rolling moments respectively, 5.935, 11.709, 11.709 in.
M	Free-stream Mach number
MDOT	Auxiliary air flow rate, lbm/sec
MDOTP	Intermediate mass flow calculation, lbm/sec
MU	Dynamic viscosity at venturi flow meter, lbf-sec/ft <sup>2</sup>
N	Total number of active RCS jets

NALS Number of RCS jets for aft left group

NARS Number of RCS jets for aft right group

NFLS Number of RCS jets for forward left group

NFRS Number of RCS jets for forward right group

P Free-stream static pressure, psia

P2PA Intermediate mass flow parameter

PC1,2 Calculated model chamber pressures, psia

PC1A, 2A Measured model chamber pressures, psia

PFILM Total pressure at hot film flow meter, psia

PHI Model roll angle, deg

PHII Indicated sector roll angle, deg

PHIM Intermediate term for venturi mass flow calculation

PS1 Sting air supply line static pressure, psia

PS2 Pressure at flow meter, psia

PT Free-stream total pressure, psia

PTS Sting air supply line total pressure, psia

PTV1 Auxiliary air total pressure upstream of venturi

flow meter, psia

Q Free-stream dynamic pressure, psia

RE Free-stream unit Reynolds number, ft-1

RED Reynolds number at venturi flow meter based on

throat diameter

S Reference area. 60.525 in.2

T Free-stream static temperature. OR

TC Calculated temperature in model air supply

chambers, OR

TFILM Total temperature at hot film flow meter, OR

TFM Auxiliary air total temperature at either venturi

or hot film flow meter. OR

TTV1	Auxiliary air total temperature upstream of venturi flow meter, ${\tt OR}$
V	Free-stream velocity, ft/sec
WG	Auxiliary air flow rate calculated using Rockwell- supplied discharge coefficients, lbm/sec

#### 1.0 INTRODUCTION

The work reported herein was performed by the Arnold Engineering Development Center (AEDC), Air Force Systems Command (AFSC) under Program Element 921E01, Control Number 9E01, at the request of NASA Johnson Space Center, Houston, Texas. The NASA project manager was Mr. D. B. Kanipe, and the Rockwell International representative was Mr. J. G. R. Collette. The DOFA project manager was Captain K. Gibby. The results were obtained by Calspan Corporation/AEDC Division, operating contractor of the Aerospace Flight Dynamics testing effort at the AEDC, AFSC, Arnold Air Force Base, Tennessee. The test was performed in the von Karman Gas Dynamics Facility (VKF), Hypersonic Wind Tunnel B, during the period of January 20 through February 6, 1987, under AEDC Project Number CHO7VB (Calspan Number V41B-27).

The purpose of this test was to expand the existing Space Shuttle aerodynamics and reaction control system (RCS) data base to support the Glide Return to Launch Site (GRTLS) abort trajectory and the new Digital Autopilot. An existing model of the orbiter was used to investigate the aerodynamic effects of several combinations thrusters and thruster momentum ratios at Mach number 6. Two separate model installations were used to achieve an angle-of-attack range of -11 to 46 deg. The test was conducted at a unit Reynolds number of 0.8 x 105 per foot.

Inquiries to obtain copies of the test data should be directed to NASA/JSC, ED 3, Houston, TX 77058. A microfiche record has been retained at the AEDC.

#### 2.0 APPARATUS

#### 2.1 TEST FACILITY

The von Karman Gas Dynamics Facility Hypersonic Wind Tunnel B (Fig. 1) is a closed circuit hypersonic wind tunnel with a 50-in.-diam test section. Two axisymmetric contoured nozzles are available to provide Mach numbers of 6 and 8, and the tunnel may be operated continuously over a range of pressure levels from 20 to 300 psia at Mach number 6, and 50 to 900 psia at Mach number 8, with air supplied by the VKF main compressor plant. Stagnation temperatures sufficient to avoid air liquefaction in the test section (up to 1350 oR) are obtained through the use of a natural-gas-fired combustion heater. The entire tunnel (throat, nozzle, test section, and diffuser) is cooled by integral, external water jackets. The tunnel is equipped with a model injection system which allows removal of the model from the test section while the tunnel remains in operation. A description of the tunnel may be found in Ref. 1.

### 2.2 TEST ARTICLE

Model 70-02, a 1.25-percent scale model of the Space Shuttle Orbiter Vehicle 102, was supplied by Rockwell International and was

constructed of 17-4 PH stainless steel (Figs. 2 and 3). Elevon settings of 0, +20, and -20 deg were provided by interchangeable brackets.

Thirty-four RCS thrusters were simulated on the model, of which eight were inactive. Of the twenty-six active thrusters, eight were on the nose and nine were on each of the Orbital Maneuvering System (OMS) pods (Fig. 4). The model RCS system was composed of three removable nozzle blocks, one for each of the two OMS pods and one for the nose. Each thruster could be operated separately or in combination with any of the other thrusters by removing plugs from specific holes in the nozzle blocks. Table 1 shows the combinations of RCS thrusters tested.

All thrusters in a nozzle block were fed from a common chamber. The chamber for each block was connected to the Auxiliary Mass Flow System through the model support sting and load balance. Chamber pressures in both the aft and forward nozzle blocks could be measured, as well as the static and pitot pressure in the sting air supply line.

## 2.3 TEST INSTRUMENTATION

The instrumentation, recording devices, and calibration methods used for all measured parameters are listed in Table 2. In Tunnel 8, stilling chamber pressure is measured with a 200- or 1000-psid transducer referenced to a near vacuum; the stilling chamber temperature is measured with Chromel-Alumel

thermocouples.

#### 2.3.1 Pressure and Mass Flow Instrumentation

Pressures in the sting air supply line were measured with two 2000-psi Setra pressure transducers calibrated for the range of 200 to 1200 psia. During the jet-calibration phase of the test, pressures in the model air-supply chambers were measured with two additional 2000-psi Setra transducers calibrated for the same range. The Tunnel B Standard Pressure System (SPS) was used to measure the ambient pressure on the model during the jet calibrations. The SPS uses 15-psid transducers with ranges of 0.15, 1.5, and 15 psia and is referenced to near vacuum.

The auxiliary mass flow system was used to supply air to the model during jet calibrations and tests. The supply air was metered through a long-radius venturi package for flow rates above 0.05 lbm/sec or for air supply pressures greater than 900 psia. A hot film anemometer package was used for lower flow rates and pressures.

#### 2.3.2 Model Force Instrumentation

Model forces and moments were measured with a five-component, flow-through, strain gage balance (designated SSO5) which was supplied by NASA Langley Research Center and was calibrated by AEDC. Prior to the test, static loads in each plane and combined loads were applied to the balance to simulate the range of loads and center-of-pressure

locations anticipated for the test. This simulated loading was performed with an internal balance air pressure of 1100 psia.

### 2.3.3 Optical

Model flow-field shadowgraph photographs were obtained during the test on all configurations at selected model attitudes. The photographs were obtained with a single-pass optical flow-visualization system through two 17.25-in.-diam test section windows.

### 3.0 TEST DESCRIPTION

#### 3.1 TEST CONDITIONS

The nominal test condition for the test is given below:

A test summary showing all configurations tested is presented in Table 3.

#### 3.2 TEST PROCEDURES

#### 3.2.1 General

In the continuous flow Wind Tunnel B, the model is mounted on a sting support mechanism in an installation tank directly underneath the tunnel test section. The tank is separated from the tunnel by a pair of fairing doors and a safety door. When closed, the fairing doors, except for a slot for the pitch sector, cover the opening to the tank, and the safety door seals the tunnel from the tank area. After the model is prepared for a data run, the personnel access door to the installation tank is closed, the tank is vented to the tunnel flow, the safety and fairing doors are opened, the model is injected into the airstream, and the fairing doors are closed. After the data are obtained, the sequence is reversed; the model is retracted into the tank, and the the tank is vented to atmosphere to allow access to the model in preparation for the next run. The sequence is repeated for each configuration change.

### 3.2.2 Data Acquisition

Model attitude positioning and data recording were accomplished with the point-pause and continuous sweep modes of operation, using the VKF Model Attitude Control System (MACS). Model pitch and roll requirements were entered into the controlling computer prior to the test. Model positioning and data recording operations were performed automatically during the test by selecting the list of desired model attitudes and initiating the system.

Point-pause data were obtained for selected values of ALPHA and BETA after a 1.0 sec delay for stabilization. Continuous sweep data were obtained with a pitch rate of 1.0 deg/sec. A data sample was recorded every 0.0208 sec and 16 samples were applied to a sliding Kaiser-Bessel digital filter to produce a point every 0.3 deg in pitch. The data were then interpolated to obtain data at the requested model attitudes.

Generally, after a model jet configuration was set, the model was injected into the tunnel flow, and a run at zero mass flow rate was made. This zero-flow-rate run served to demonstrate repeatable operation of the force balance and was later used for computing the difference between jet-on and jet-off (i.e. interference) force data. After the zero-flow-rate run was completed, the model remained in the tunnel test section, a mass flow rate was set, and data were obtained. This process was repeated for all desired flow rates for the specific configuration.

Prior to the force testing phase, a calibration was made to correlate PCIA and PC2A (the model air supply chamber pressures) with PTS (the pitot pressure in the sting air supply line) for several RCS jet configurations. These data were extrapolated to obtain correlations for the remaining jet configurations. The PCIA and PC2A pressure tubes were then disconnected from the model to eliminate interference with the force balance.

After the calibration of PCIA and PC2A, a thrust calibration was performed. This was accomplished by reducing the pressure in the model installation tank to approximately 0.5 psia and obtaining force data at several mass flow rates. The reduced tank pressure was required to ensure that the flow from each RCS jet was fully expanded. To eliminate jet impingement, a sting-mounted shield was placed at the aft end of the model, and the model wing and body flap were removed. This calibration resulted in a correlation of the thrust for each of the five balance components with PTS. A thrust calibration was performed for each of the RCS configurations.

#### 3.3 DATA REDUCTION

#### 3.3.1 Forces and Moments

Static force data obtained utilizing the tunnel data acquisition system described in Section 3.2 were reduced to coefficient form using the digitally filtered data points and corrected for first- and second-order balance interaction effects and for the RCS air supply pressure in the balance. The aerodynamic coefficients were corrected for model tare weight and balance-sting deflections. Model attitude and tunnel stilling chamber pressure were also calculated from digitally filtered values.

Model aerodynamic force and moment coefficients are presented in the body axis system. The reference area was the model planform of 60.525 in.2. Moment coefficients are referenced to a point corresponding to the orbiter center of gravity at 65 percent of the body length (Fig. 2). The mean cord, 5.935 in., was used to normalize pitching moment, and the span, 11.709 in., was used in normalizing yawing and rolling moment.

The body axes coefficients were corrected for thrust effects using the following equations:

CNR = CN - KT1\*PTS/(Q\*S)

CLMR = CLM - KT2\*PTS/(Q\*S\*L1)

CYR = CY - KT3\*PTS/(Q\*S)

CLNR = CLN - KT4\*PTS/(Q\*S\*L2)

CLLR = CLL - KT5\*PTS/(Q\*S\*L3)

where KT1-5 were determined during the thrust calibration described in Section 3.2.2 and are listed in Table 1d.

The interference effects coefficients were calculated using the equations:

DCNR = CNRjet-on run - CNRjet-off run

DCLMR = CLMRjet-on run - CLMRjet-off run

DCYR = CYRjet-on run - CYRjet-off run

DCLNR = CLNRjet-on run - CLNRjet-off run

DCLLR = CLLRjet-on run - CLLRjet-off run

## 3.3.2 Pressures

The sting pressures, PTS and PS1, were measured parameters. For the calibration, the model chamber pressures, PCIA and PC2A, were also measured. For the remainder of the test, the model chamber pressures were calculated using the calibration constants, i.e.:

PC1 = K1 \* PTS

PC2 = K2 \* PTS

where K1 and K2 are given for each configuration in Table 1c.

For the calculation of TC (described below in Section 3.3.3), a "flow meter pressure," PS2, was used. For runs using the hot film flow meter, PS2 was set equal to PFILM, and set equal to PTV1 for runs using the venturi flow meter. Standard data reduction methods were used to calculate PFILM, DPV1, and PTV1.

### 3.3.3 Temperature

TFILM and TTV1 were measured parameters. For the WG calculation of Section 3.3.4, a model chamber temperature was calculated. This was accomplished by applying the Joule-Thompson throttling correction to the flow meter temperature which gives the equation

$$TC = TFM - 0.0279*(PS2 - PTS)$$

where TFM was set equal to TFILM for runs using the hot film flow meter, and set equal to TTV1 for runs using the venturi flow meter.

#### 3.3.4 Flow Rates

The data reduction equations used for the hot film are

$$MDOT = [(TFILM/530)^{1.5*728.6/(TFILM + 198.6)]*MDOTP]$$

where the term in brackets is a viscosity correction.

The equations used for the venturi flow rate data reduction are

$$P2PA = 1.0 - DPV1/PTV1$$

MDOTP = 1.09822\*PHIM\*PTV1\*A/TTV10.5

MU = 2.89\*10-9\*TTV10.7778

RED = 0.474883\*MDOTP/MU/DNV

CD = 1.0 - 2.03/RED0.44

MDOT = CD\*MDOTP

A secondary flow rate calculation was made using discharge coefficients provided by Rockwell, which resulted in the equation

WG = (KM1\*PC1 + KM2\*PC2)/TC0.5

The values of KM1 and KM2 used for each RCS configuration are given in Table 1c.

#### 3.3.5 Thrusts and Momentum Ratios

Four groups of jets were designated for the RCS system: FLS, forward left side; FRS, forward right side; ALS, aft left side; and ARS, aft right side. For each group, theoretical and "actual" thrusts and momentum ratios were calculated. The theoretical thrusts were calculated using the nominal RCS jet geometry which resulted in the equation

TxxxT = Nxxx\*(0.0019554\*PCx - 0.0147\*P)

where xxx designates the jet group and PCx was PC1 for the forward groups and PC2 for the aft groups.

The "actual" thrusts were computed using discharge coefficients provided by Rockwell. The resulting equation was

TxxxA = KTHxxx\*PCx - xxx\*P\*AE

with the same conventions previously used for PCx and xxx. The KTHxxx values used for each configuration are given in Table 1c.

In the same manner as for the theoretical thrusts, the theoretical momentum ratios were determined using the nominal jet geometry. This resulted in the equation

MRxxxT = 0.0022345\*Nxxx\*PCx/Q

The "actual" momentum ratio for each group was then determined using the equation

MRxxxA = TxxxA\*MRxxxT/Nxxx/TxxxT

An overall momentum ratio was calculated using only the thrust groups on the left side of the model, resulting in the equation

MR = (NFLS\*MRFLSA + NALS\*MRALSA)/(NFLS + NALS)

### 3.4 MEASUREMENT UNCERTAINTIES

In general, instrumentation calibrations and data uncertainty measurements were made using methods recognized by the National Bureau of Standards (NBS), (Ref. 2). Measurement uncertainty (U) is a combination of bias and precision errors defined as:

$$U = \pm (B + t95S)$$

where B is bias limit, S is the sample standard deviation, and t95 is the 95th percentile point for the two-tailed Student's "t" distribution, which equals approximately 2 for degrees of freedom greater than 30.

Estimates of the measured data uncertainties for this test are given in Tables 2a and b. In general, measurement uncertainties are determined from in-place calibrations through the data recording system and data reduction program.

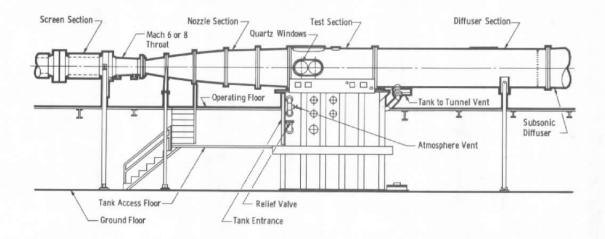
The propagation of the estimated bias and precision errors of the measured data through the data reduction was determined for free-stream parameters in accordance with Ref. 2, and is summarized in Table 2b.

#### 4.0 DATA PACKAGE PRESENTATION

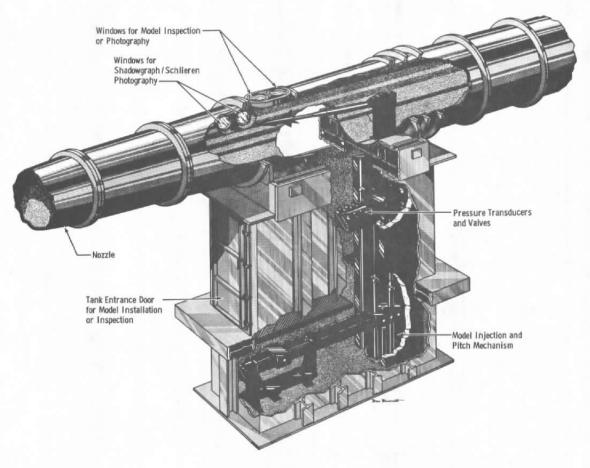
Force and moment data, mass flow data, and test conditions were reduced to tabular and graphical form for presentation as a Data Package. Examples of the basic data tabulations and plots are shown in the Sample Data. All photographic data, including model installation and shadowgraph photographs, were sent to the sponsor and user under separate cover.

## REFERENCES

- 1. <u>Test Facilities Handbook</u> (Twelfth Edition), "von Karman Gas Dynamics Facility, Vol. 3," Arnold Engineering Development Center, March 1984.
- 2. Abernethy, R. B. et. al. and Thompson, J. W. "Handbook Uncertainty in Gas Turbine Measurements," AEDC-TR-73-5 (AD755356), February 1973.



## a. Tunnel assembly



b. Tunnel test section Fig. 1. Tunnel B



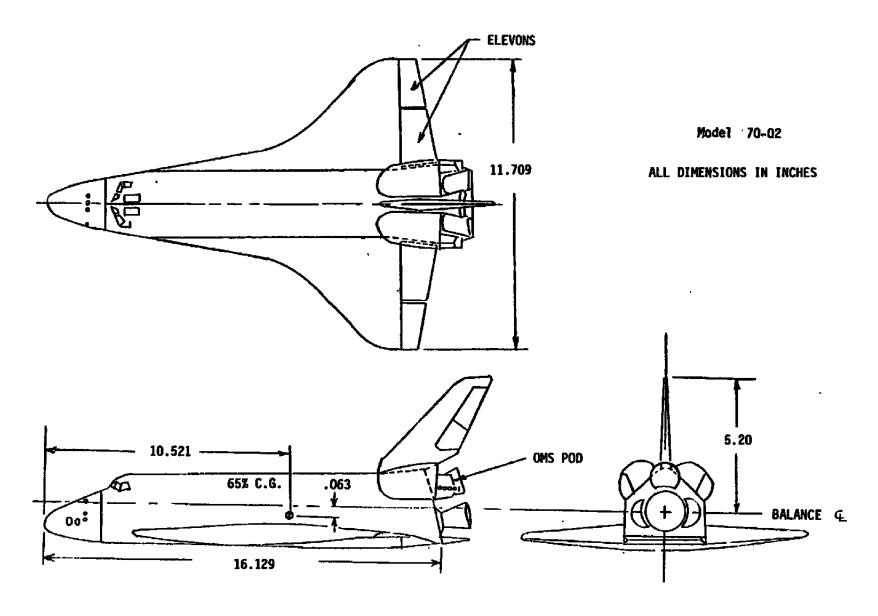
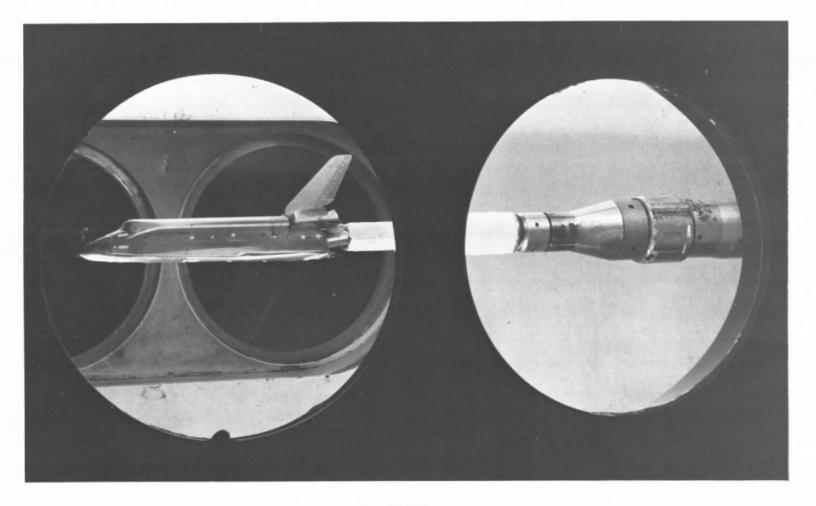
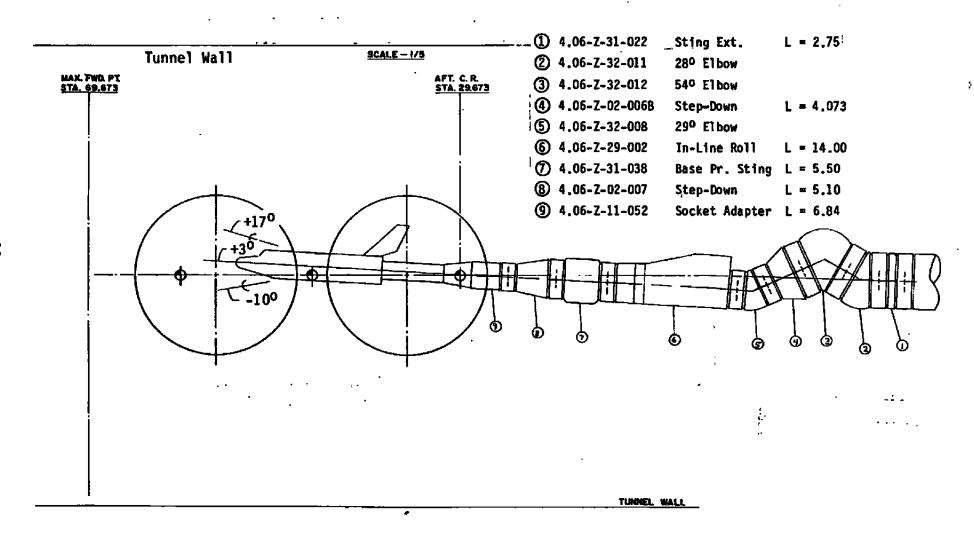


Figure 2. Shuttle Orbiter 1.25% Scale Model



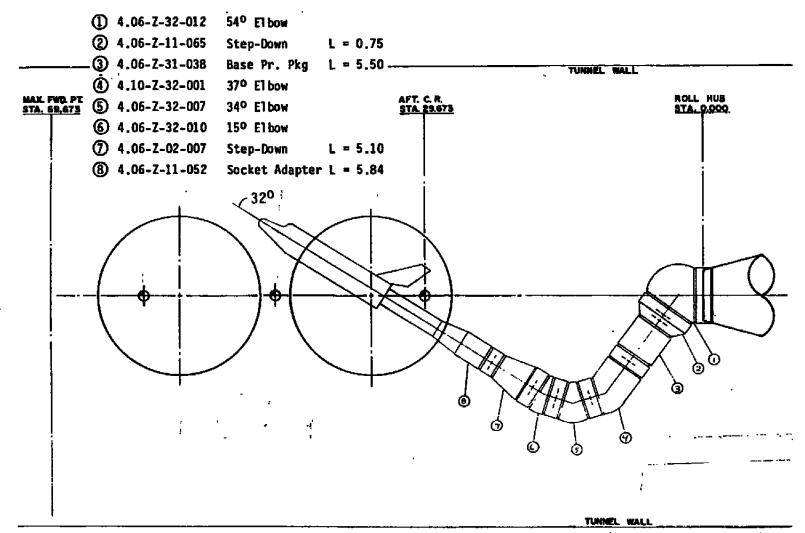
a. Low-ALPHA
Figure 3. Typical Model Installation



b. Low-ALPHA

Figure 3. Continued





c. High ALPHA

Figure 3. Concluded

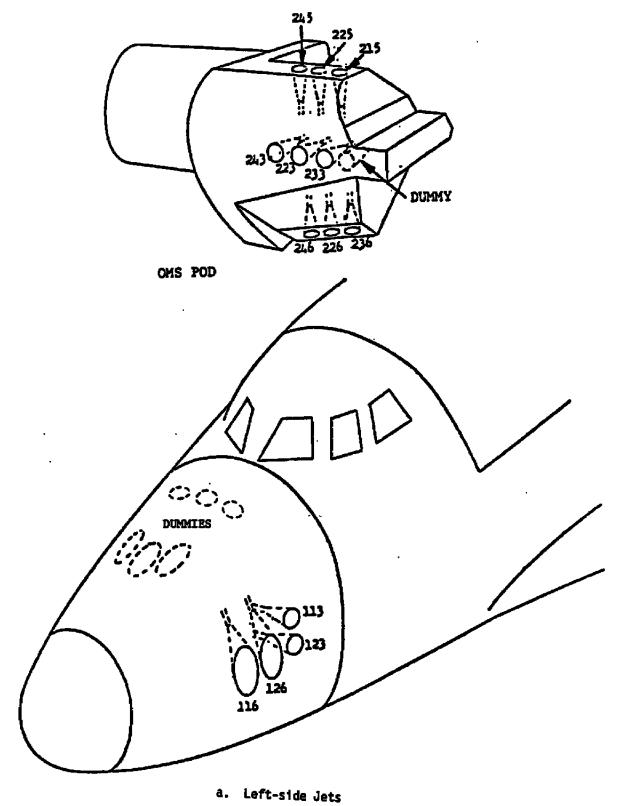


Figure 4. Location of RCS Jets

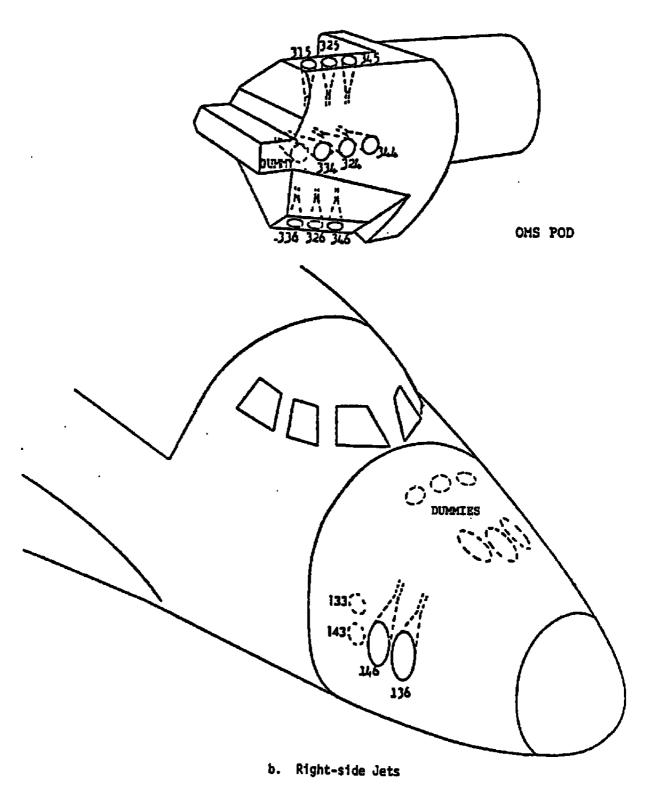


Figure 4. Concluded

# Table 1. RCS Configurations

# a. Firing Jets

		FI	LS			FI	RS					A	LS						ARS		
CONFIG	S 113	D 116	S 123	D 126	S 133	D 136	S 143	D 146	S 223	U 225	D 226	S 233	D 236	\$ 243	U 245	D 246	U 325	D 326	D 336	U 345	D 346
1										Х					Х						
2												ľ			x						
3											х					X					ŀ
4																x					
5					:				X					X							
6									x			х		x				,			
7														x				1			
8	x		x		х		x														
9											x					x	x			х	
10		x		х		х		x			X.		X			x		х	х		x
11		x		x		×		X													
12											x		x			x		x	x	1	х
13																					
14	•				x		х						:								
15	х		х													į					

X - Jet Firing
S - Side Firing
D - Down Firing
U - Up Firing

Table 1. (Continued)
b. RCS Parameters

Config.	NFLS	NFRS	NALS	NARS	N
1	0	Ō	2	0	2
2	1 1	1 1	1	<u> </u>	1
3			2		2
4			1	1 1	1
5		i	2	! !	2
6	ļ		3		3
7	1 4	1	1 1		1
8	2	2	0	*	4
9	0	0	2	2	+
10	2	2	ј з	3	10
.11	j †	<b>†</b>	0	0	4
12	o o	0	3	3 .	6
13	}	<b> </b>		Ò	0
14	<b>†</b>	2			2
15	2	0	🕴	Ý	<b>,</b>

Table 1. (Continued)

## c. RCS Parameters (Continued)

Config.	<b>K</b> 1	K2	KM1 10-3 bm/sec psia-oR0.5	KM2 10-3 bf/sec psia-oR0.5	KTHFLS (10-3lbf/psia)	KTHFRS (10 <sup>-3</sup> lbf/psia)	KTHALS (10-3lbf/psia)	KTHARS (10 <sup>-3</sup> lbf/psia)
1	Ó	0.9993	0	1.1732	O	ġ.	3.4535	Ō
2		1.0000		0.5866			1.7298	
3		0.9997		1.1960			3.4957	
4		1.0000		0.5972			1.7418	
5		0.9995		1.1887			3.519	
6		0.9977		1.7861			5.2800	
7	1	1.0000	<b>V</b>	0.6052	<b>Y</b>	1	1.7912	
8	0.9968	0	2.4645	0	3.5754	3.6932	0	<b>, †</b>
9	0	0.9973	0	2.3852	0	0	3.4957	3.5099
10	0.9983	*	2.3779	3.5603	3.4994	3.5169	5.2480	5.2033
11	0.9970	0	Ť	0	Ť	<b>A</b>	0	0
12	Ō	0.9991	Ó	3.5603	ó	ó	5.2480	5.2033
13	1	Ò	*	o o	T	1	o o	o.
14	0.9973		1.2584		1	3.6932		
15	1	<b>*</b>	1.2061	1	3.5754	0	Y	*

Table 1. (Concluded)

# d. RCS Parameters (Concluded)

Config.	KT1 (10 <sup>-3</sup> lbf/psia)	KT2 (10-3in-lbf/psia)	KT3 (10 <sup>-3</sup> lbf/psia)	KT4 (10 <sup>-3</sup> in-lbf/psia)	KT5 (10-³in-lbf/psia)
1	-2.669	18.63	0,0	0.0	-5.428
2	-1.428	9.571	¥	1	-2.826
3	3.080	-17.28	0.8514	-4.323	5.028
4	1.400	-7.923	0.3777	-1.909	2.331
5	0.0	0.0	3.392	-19.48	3.888
6			5.313	-25.96	5.898
7	1	1	1.753	-9.724	1.959
8	0.1567	1.157	-1.310	-10.39	-0.1927
9	-0.1786	1.863	1.143	-4.317	10.83
10	14.44	-13.63	0.0	0,0	0.0
11	4.711	40.83			
12	9.907	-55.98			
13	0.0	0.0	1		
14*					<u> </u>
15	0.6287	-1.099	3.717	25.24	-0.1699

<sup>\*</sup>Not Calibrated

## 60

#### TABLE 2. ESTIMATED UNCERTAINTIES

i. Measured Parameters

							<u>d Parameti</u>	r\$			
			Steady-Stat	e Estimated i	Measurement	•					
Parameter Designation		Precision Index Bias Uncertainty (S) (B) 2 (B + t955) Range		Type of Measuring Device	Type of	Method of					
	Percent of Reading	Unit of Measurement	Degree of Freedom	Percent of Reading	Unit of Medium	Percent of Reading	Unit of Measurement	1	measuring Device	Recording Device	System Calibration
PT, psia		01	>30		0.1		03	<900	Piezoelectric Digitalatta Prossure Transducer	Nigital data acquisition system analog-to-digital converter	In-place application of multiple pressure levels measured with a pressure measuring device calibrated in the Standards Lab
PTS, PS1, PC1A, PC2A, PFILM, PTV1, pua	•	0 22	>30		1.5		1.9	<2000	Setra variable capacitance pressure transducer		
OPV1, psid		0 006	>30		0.20		0.22	<50	-	•	
π, πνι, *k		7	>30		2		4	492 to 990	Chromel-Alumel thermocouple	Digital thermometer microprocessor	Thermocouple verification of ABS conformity/voltage substitution calibration
MDOT, thm/sec (Hotfilm)	2 5% of	lbm/sec or reading, ever is less	>30		0+		n/sec or 5% , which ever	0.00004 to 0.05	TSI thermal flow meter	751 Constant temp- erature anemometer	Factory calibration traceable to MBS
ALPI, deg		0.025	>30		0+		0.05	± 15	Patentiometer	Digital data acquisition system analog-to-digital converter	Huidermain rotary encoder ROD700 Resolution: 0 0006 deg Overall accuracy: 0 001 deg
PHII, deg		0.15	>30		0+		0 30	± 180	•		
Normal Force, lbf		0 8			9.4		2	± 400	NASA SSOS strain gage balance	·	Hanging precision weights
Patching Moment, in-lbf		0.7			0.6		2	2 400	•		
Side Force, lbf		0.1			0.1		0.3	±60		•	
Yawing Moment, in-Ibf		0.1			01	-	03	±40	•		
Rolling Moment, in-lbf		0 15		· -	01		0.4	±40	-	•	

"Reference: Abernethy, R B. et al and Thompson, J W "Handbook Uncertainty in Gas Turbine Measurements " AEDC-TR-73-5, February 1973.

## TABLE 2. CONCLUDED

<u>b. Cal</u>	culated	Paran	neters

		Ste	ady-State Estim	ated Measuremen	it*			
Parameter Designation		on Index (S)	_	Bias (B)	Unce ± (B	Nominal		
	Percent of Reading	Unit of Measurement	Percent of Reading	Unit of Measurement	Percent of Reading	Unit of Measurement	Value	
CLM CY CLN CLL		0.021 0.0032 0.0025 0.00031 0.00046		0.011 0.0026 0.0025 0.00025 0.00022		0.053 0.0090 0.0075 0.00087 0.00114	1.8 -0.23 0.19 -0.05 0.02	
ALPHA, deg BETA, deg		0.025 0.03		0.05 0.06	-	0.1 0.12	46 6	
MDOT, lbm/sec (venturi)	0.2		1.2		1.6		0.2	
M RE, ft-1 Q, psia P, psia T, °R V, ft/sec	0.08 0.37 0.42 0.56 0.19 0.06		0 + 0.43 0.24 0.26 0.24 0.12		0.16 1.2 1.1 1.4 0.62 0.24		5.96 0.766 x 106 0.661 0.0266 103.8 2976	

"Reference: Abernethy, R.B. et al and Thompson, J. W. "Handbook Uncertainty in Gas Turbine Measurements." AEDC-TR-73-5, February 1973.

Table 3. Test Run Summary

## a. Calibration Runs

CONFIGURATION	CHAMBER PRESSURE CALIBRATIONS	THRUST CALIBRATIONS
1	8006, 8007	8043, 8044
2	8008, 8009	8045, 8046
3 .	8010, 8011	8047, 8048
4	•	8049, 8050
5	,-	8051, 8052
6	8012	8053
7	•	8054
8	8013	8055
9	8014	8056
10	8015, 8016	8057, 8058
11	•	8065, 8066
12	8018, 8019	8132, 8133
13	•	. •
14	8017	•
15	-	8071

CONFIG		NOMINAL MR													
CONTIG	0	0.001	0.002	0.003	0.004	0.01	0.015	0.02	0.03	0.04	0.05	0.06			
1	1, 2					3	1	4	5	6					
2	8							9							
3	10, 116*, 118+					11		12, 117*, 119+	13	14					
4								15							
5	16,34,81, 114*,120+	19, 84	22, 87	90	25,93, 115*,121*	28, 96	99	31, 102	105	37, 108	111				
6	40				41	42		43		44					
7	45				46	47		48							
8	51				52	57		58		60					
9	49							50							
10	68							69		70	71				
11	72							73	74, 75	76					
12	77								78		79	80			
13	7														
14															
15	61				62	65		66		67					

<sup>\*</sup> ELEVON = -20 deg + ELEVON = +20 deg

Table 3. (Continued)
c. ALPHA = -11 to 17 deg, BETA = ±6 deg

CONFIG		BETA = -6 DEG NOMINAL MR												
	0	0.001	0.002	0.003	0.004	0.01	0.015	0.02	0.03	0.04	0.05	0.06		
5	17, 35, 82	20, 85	23, 88	91	26, 94	29, 97	100	32, 103	106	38, 109	112			
8	59,**				53, 55							<b>i</b>		
15					63							ĺ		

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CONFIG	· · · · · · · · · · · · · · · · · · ·	BETA = +6 DEG NOMINAL MR												
	0	0.001	0.002	0.003	0.004	0.01	0.015	0.02	0.03	0.04	0.05	0.06		
5	18, 36, 83	21,86	24, 89	92	27, 95	30, 98	101	33, 104	107	39, 110	113			
8					54, 56									
15			<u> </u>	•	64					1				

<sup>\*\*</sup>BETA Sweep, +6 to -6 deg

Table 3. (Continued) d. ALPHA = 18 to 46 deg. BETA = 0 deg

CONTIC						NOMINA	AL MR		NOMINAL MR										
CONFIG	0	0.001	0.002	0.003	0.004	0.01	0.015	0.02	0.03	0.04	0.05	0.06							
1	142					143		144	145	146, 147									
2								164											
3	205, 210°, 216+				<del></del>	206		207, 211*, 217+	208	209									
4								165											
5	172, 212*, 214+	175	178	181	184, 213°, 215+	187	190	193	196	199	202								
6	123, 148				124, 149	125, 150		126, 151		127, 152									
7	166				167	168		169	•										
<u>ع ع</u>						·													
9	170	1				i		171											
15	153, 154				155	158, 159		160, 161		162, 163									

<sup>\*</sup> ELEVON = -20 deg + ELEVON = +20 deg

Table 3. (Concluded)
e. ALPHA = 18 to 46 deg. BETA = ±6 deg

CONFIG		BETA = -6 deg NOMINAL MR												
	0	0.001	0.002	0.003	0.004	0.01	0.015	0.02	0.03	0.04	0.05	0.06		
5	173	176	179	182	185	188	191	194	197	200	203			
8														
15					156			•		· · ·				

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CONFIG	BETA = + 6 deg NOMINAL MR												
	0	0.001	0.002	0.003	0.004	0.01	0.015	0.02	0.03	0.04	0.05	0.06	
5	174	177	180	183	186	189	192	195	198	201	204		
8													
15					157								

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                              0.3000
                                        0.0000
                                                   0.0464
                                                             0.0003
                                                                           0-0000
                                                                                     0.0000
                                                                                                0.0417
                                                                                                           0.0000
                                                                                                                     0.0417
                                                                                                                                0.4400
                                                                                                                                         994.1792
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Sample 1. Continued

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CALSPAN CORPORATION
AEGC DIVISION
YOU KARMAN GAS DYNAMICS FACILITY
APROLD AIR FORCE STATION, TENNESSEE
MASA 04352
PAGE 3
                           TT '
 RUN
                                                                 A REF LENGTHS(CLM.CLM.CLL)
                                                          RE
 135
                  40.33
                          849.7 0.462 0.027 104.9 0.7556+06 60.325 5.935 11.709 11.709
  ELEVON
             COMPES
         --- CONDITION$ ---
                                                         ---MASS FLOW---
PH ALPI
            PHZI
                          IT
                                                  MDOT
                                                          MC
                   40.33 849.7
1 -13.95
            0.00
                                 0.662
                                        0.027
                                                 0.053 0.052 521.626
                   40.33 849.7
 2 -11.98
            4.00
                                 0-662
                                        0.027
                                                 0.052 0.052 521.625
3 -9.99
            0.00
                  40.33 849.7
                                 0.662
                                                 0.052 0.052 521.628
                                        0.027
 4 -7.98
            0.00
                  40.23 849.7
                                 0.661
                                        0.027
                                                 0.052 0.052 521.625
 5 -5.99
            5.00
                   40.23 849.7
                                 8.661
                                        0.027
                                                 0.052 0.052 521.627
 6 -3.99
                  40.23 849.7
            0.00
                                 0-661
                                        0-027
                                                 0.051 0.052 521.641
 7 -1.99
            0.00
                  40.23
                         849.7
                                 4-661
                                                 0-051 0.052 522.03L
                                        0.027
  0.08
            0.00
                  40.24 849.7
                                 0.661
                                        0.027
                                                 0-051 0-052 522-631
    2.00
            0.60
                   40.33 849.7
                                 0.662
                                        0.027
                                                 0.052 0.052 522.631
10 3.99
            9.00
                  40-64 849.7
                                                 0.031 0.032 522.630
                                 0.667
                                        0.027
11
   5.99
            0.00
                   40.64 849.7
                                 0.667
                                        0.027
                                                 0.051 0.052 522.629
12
  7.99
            0.00
                  40-64 849-7
                                 0-667
                                        0.927
                                                 0.051 0.052 522-633
                  40.54 249.7
13 9.94
            0.00
                                 0.666
                                        9.927
                                                 0.052 0.052 522.630
14 11.98
            0.00
                   40.55 849.7
                                 0.666
                                        0.027
                                                 0.051 0.052 522.633
15 13.98
            0.00
                   40.54 849.7
                                 0.666
                                        0.027
                                                 0.051 0.052 522.630
16 14.05
           -0.01
                  40.54 849.7
                                 0.666
                                        0.027
                                                 0.052 0.052 523.434
```

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Sample 1. Continued

HODEL FLOWFIELD PHOTOGRAPHS TAKEN AT ALPHA = 18.02, 22.01, 26.07, 29.94, 34.14, 38.18, 42.25, 46.11,

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DATE COMPUTED 6-FE9-67

TIME COMPUTED 05:43:35

DATE RECORDED 4-FEB-87

TIME RECORDED 5:42:16

PROJECT NUMBER Y B-27

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•	CACSPAN CORPORATION ACOC DIVISION VOY KARMAN GAS DYMAMICS FACILITY ARNOLD AIR FORCE STATION, TENNESSEE MASA DA352 PAGE 6							OATE COMPUTED 6-FEB-87 TIME COMPUTEO 05:43:36 DATE RECORDED 6-FE8-87 TIME RECORDED 5:42:16 PROJECT NUMBEZ V 8-27					
•	RUM 199	m 5.96	P† 40.33		Q P 662 <b>0.0</b> 27	T 104.9	RE <b>9.</b> 755E+06 60	A PEP LI .525 5.935	EMGTHS(CLM,	CLW,CLL) 11.709			د
•	ELEVON 0	COMP 5	16										ن
•			THEORETICAL THRUST			<b>5</b> T	ACTUAL THRUST				STING		-
•	PN ALPI 1 -13.95	PHII 0.90	TFLST 0.0000		TALST 3.8341	TARST 0.0000		TFR\$4 <b>6.0</b> 008	TALSA 3-4992	TARSA 0.0000	PTS 995.0827	PS1 996.1296	ب
•	2 -11.98 3 -9.98 4 -7.98	0.90 0.90 0.00	0.0000 0.0000 0.0000	0.0000	3.8335 3.8335 3.8883	0.0000	0.0000	0.0000 0.0000	3.498) 3.4989	0.0000 0.0000	995.0035 994.9943	996-0239 995-9781	ب
•	5 -5.99 5 -3.95	0.0G 0.00	0.0000 0.0000	0.000 0.0000	3.8882	0.0000	0-0000 0-0000	0-0000 0-0000	3,4987 3,4987 3,4984	0.0000 0.6000 0.6000	994.9394 994.9607 994.9136	995.7964 995.7992 995.7864	_3
1 6.5	7 -1.93 8 0.00 9 2.00	0.03 0.09 0.00	0.0000 0.0000 0.0000	0-0000	3.0051 3.0060 3.6878	0.0000 0.0000 0.0000	0.0000	0.0000	3.4985 3-4984	0-0000	994.9039 994.8775	995.7096 995.7259	ن
٠ <u>۵</u>	10 3.99 11 5.99	0.00 0.00	0.000p	0-0000 0-0000	3-8877 3-8874	0.0000		0.0000 0.0000	3.4982 3.4982 3.4978	0.0000 0.0000 0.0000	994.8080 994.8011 994.7046	995.6364 995.6215 995.5511	٠
•	12 7.99 13 9.98 14 11.96	0.00 0.00	0.0000	0.0000	3-0876 3-6672	0-0006	0.000	0.0000 0.0000	3.4981 3.4977	0-0000 0-6000	994-7767 994-6766	995-6651 995-6684	3
j <b>ə</b>	15 13.98 16 14.05	0.00 0.00 -0.01	0.0400 0.000 0.000	0-9000 0-0000 0-0000	3.8475 3.8875 3.8872	0.000 0.000 0.000	0.0000	0.0000 0.0000 0.0000	3.4979 3.4980 3.4977	0.0000 0.0000 0.0000	994.7332 994.7491 994.6765	995.5097 995.5929 995.4818	•

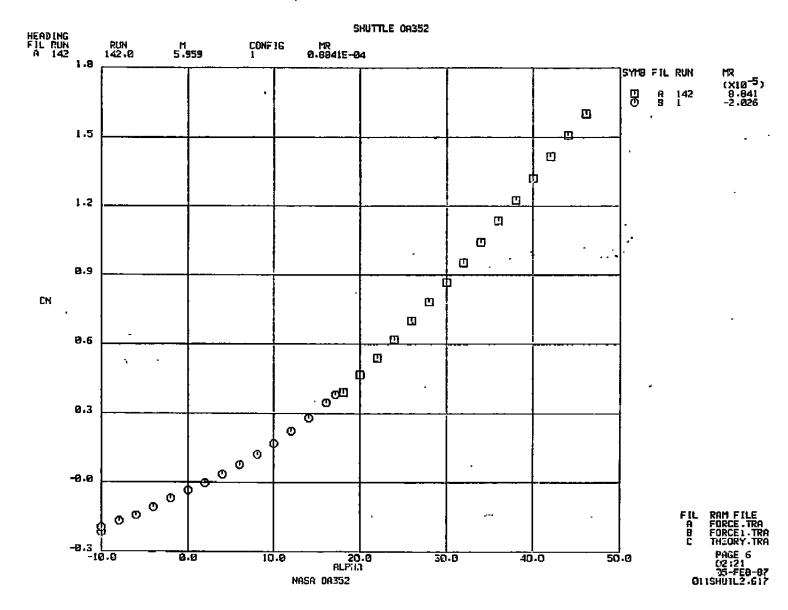
Sample 1. Concluded

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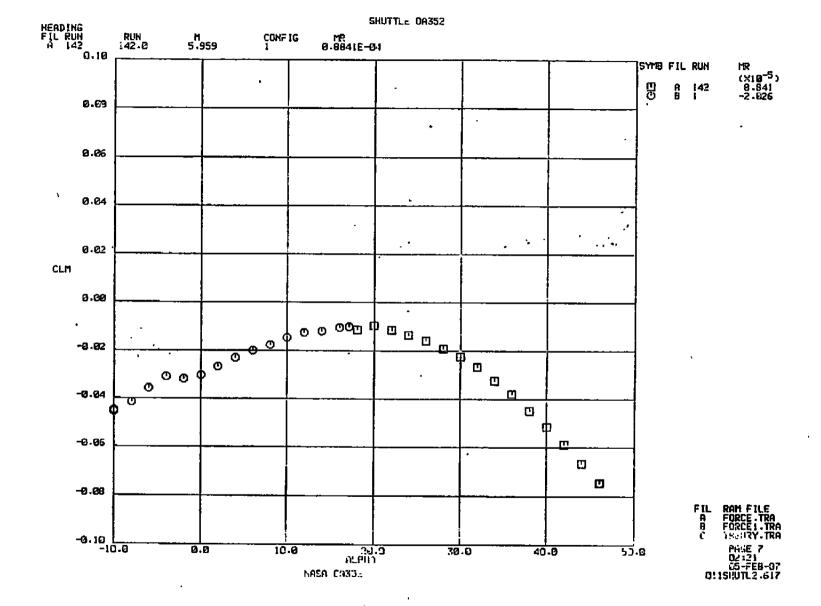
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NASA 02352			•			
INCRIMENTAL	DIFFERENCES EFTWEEN	RUN NUM	3 ER 3 AND	6ASE RUN	NUMBER	,1
<u> 4</u> LРНА	•	0C NA	OCLMR	DCAE	DELNR	DCLLR
-10-9083	-	-0-0028	0.0007	0.0021	-0-0008	0-0001
-10.0000	•	0.0035	0.0011	0.0016	-0-0007	0-0000
-6.3900	-	-0-0047	0-0011	0.0015	-9.0006	0.0000
5.0000	-	-9.0042	0.0007	0.0014	-0.0006	0.0000
-4-6000	-	-0.0042	-0.0004	0.0012	-0-0006	0-0000
-2.0000	-	-0.0021	-0.0001	0.0016	-0.0007	0.0000
0.0000	•	-0.0029	-0.0003	0-0014	-0.0004	-0-0000
2-0000	-	-0.0045	-0.0011	0.0011	-0-0004	0-0001
4.0000	-	0.0045	-0.0012	0.0035	-0.0016	0.0006
6.0000	-	0.0034	-0.0000	0-0040	-0.0019	0.0007
8-0000	-	0.0048	-0.0010	0.0063	-0.0035	0-0019
10-0000	-	0-0054	-0-0017	0.0103	-0.0054	0.0033
12.0000	· -	0.0065	-0-0015	0-0120	-0-0062	0.0041
14.0000	-	9.0065	-0.0022	0.0106	-0.0056	0-0035
16.0000	<u>-</u>	0.0066	-0.0028	0.0098	-0.0051	0.0032
17.1205	-	0-9037	-0.0029	0.0035	-0.0045	0.0028

Sample 2. Tabulated Interference Data

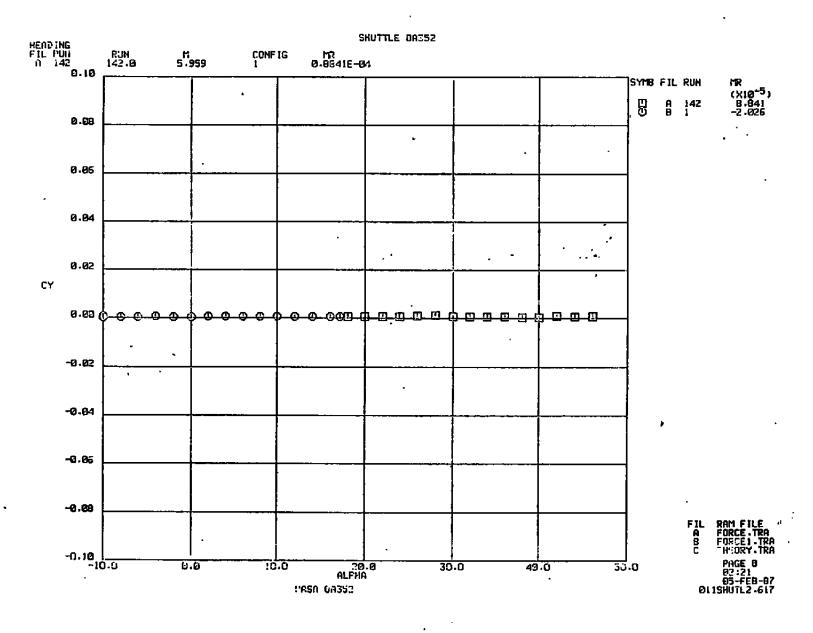


Sample 3. Plotted Force and Moment Data

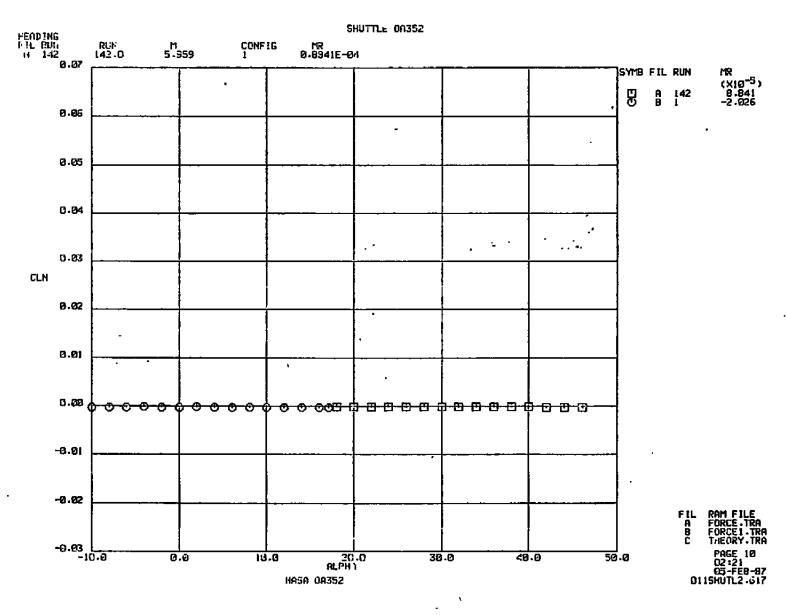


Sample 3. Continued

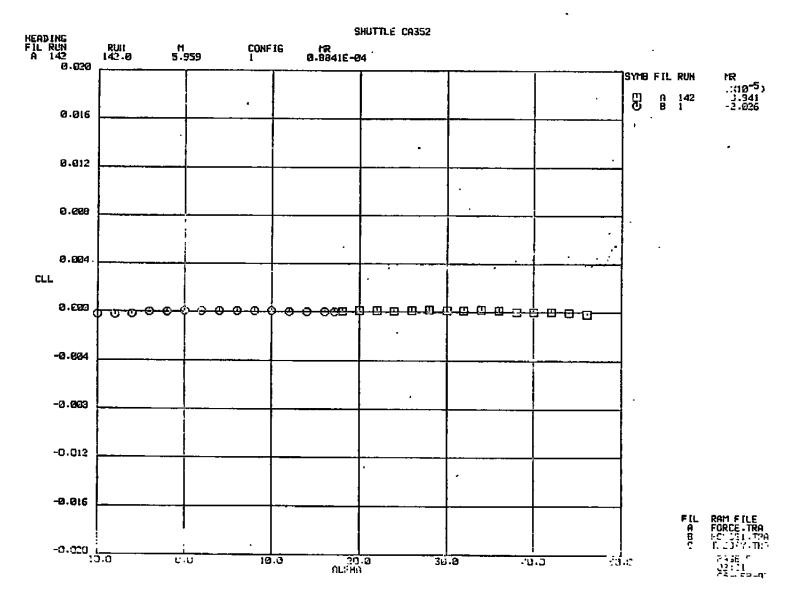
39



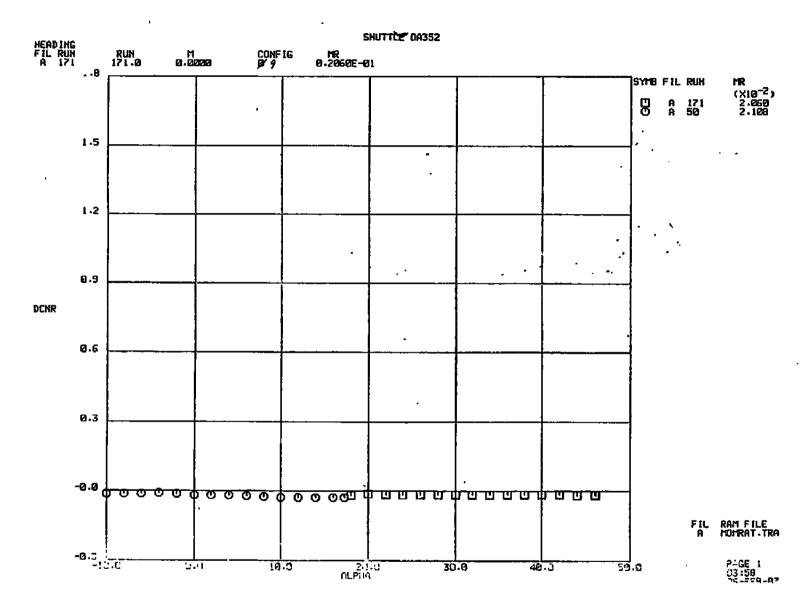
Sample 3. Continued



Sample 3. Continued

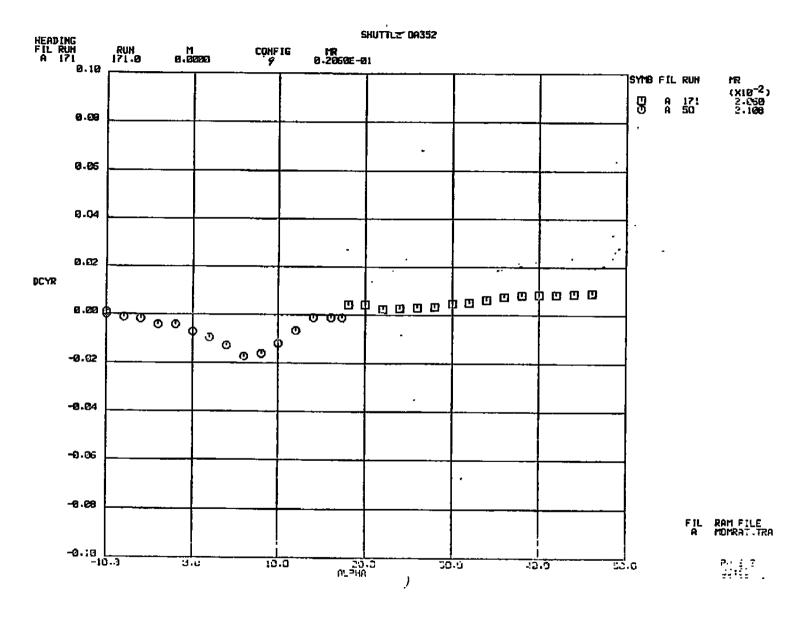


Sample 3. Concluded

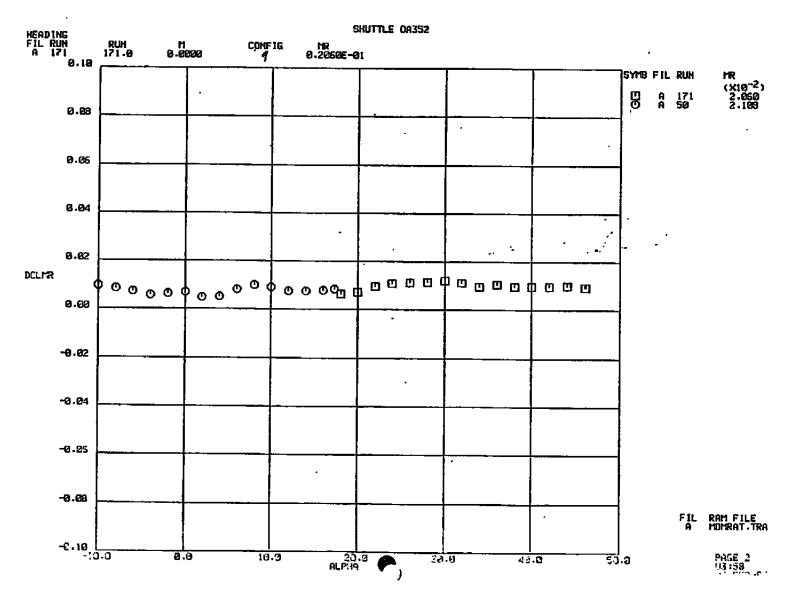


Sample 4. Plotted Interference Data

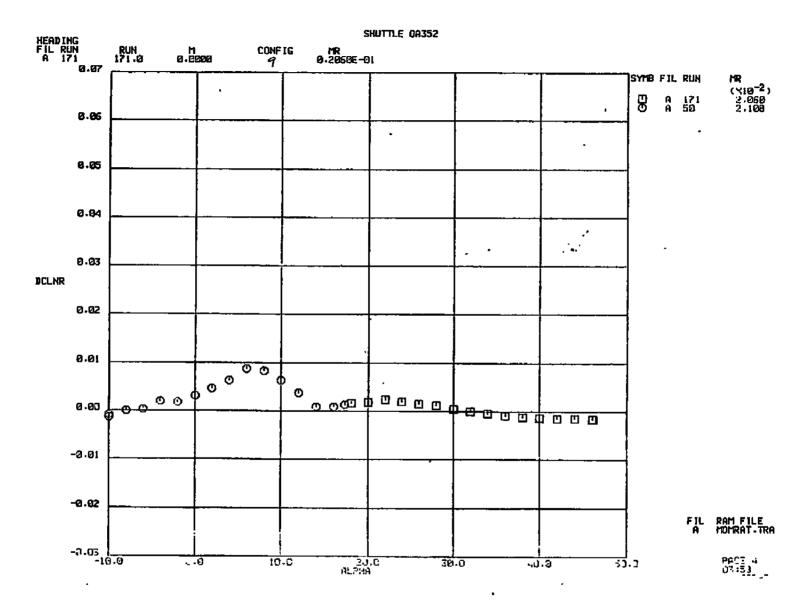




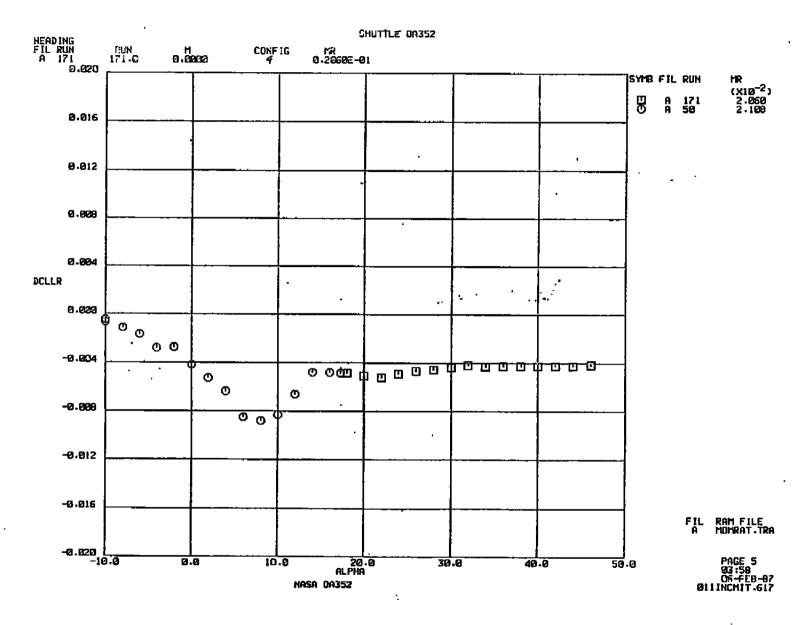
Sample 4. Continued



Sample 4. Continued



Sample 4. Continued



Sample 4. Concluded